

ARROW PHARMATECH

EXPERTISE .SERVICE . INTEGRITY

Complete Environmental Testing Solution



STANDARD FEATURES

UNIQUE FEATURES ☐ Easy to use ☐ Low Energy Consumption ☐ High Temperature Accuracy Low water consumption Chambers. SALIENT FEATURES ☐ Controlling system - PLC. 7" HMI with TFT LCD colour Touch Screen. PC Communication via Ethernet. ☐ PLC base auto tune facility. PLC Base Safety cut off. User based alphanumeric password protection through HMI. Uniform Conditions. Data Storage and Recording. 21 CFR compliance software. GSM mobile alert system.

Hooter System.

☐ Complete safety and alarm system.

Web based online remote monitoring.

Standby Refrigeration & Humidity System.

Door access security system.

	Material of Construction				
Models	Interior	Exterior			
AP1	S.S. 304 Mirror Finish	G.I. Powder Coated			
AP2	S.S. 304 Miror Finish	S.S. 304 Matt Finish			
AP3	S.S. 316 Mirror Finsh	S.S. 304 Matt Finish			

STABILITY CHAMBER

This is laboratory Humidity / Stability Chamber meant provide a stable Temperature & humidity Condition Environment. The Chambers are designed according to the ICH guidelines and are manufactured to comply requirements in the industries. Stability Testing is an integral part of formulation development. It helps to generate information, which permits well considered proposals to be made for the shelf life of drug substance and products and recommended storage condition.

TECHNICAL DATA

Standard Model(S): Inside stainless steel & outside

mild steel powder coated.

GMP Model (G) : Inside stainless steel & outside

mild steel matt polish.

Temp. Range / Accu. : 20° C to 60° C / \leq + /- 0.2° C

Uniformity : \leq + /- 1.0° C

Humidity Range / Accu.: 40% RH to 90% RH

/ <u><</u> + /- 0.2 %

Uniformity : \leq + /- 3.0 %



Models	Capacity	Internal size in MM	External size in MM	Tray Qty	Tray size in MM	Total
AP/SC-15	150	500Wx400Dx750H	600Wx1100Dx1650H	2	425Wx395Dx30H	3KW
AP/SC-25	250	600Wx400Dx1050	725Wx1100Dx1650H	2	525Wx395Dx30H	3KW
AP/SC-40	400	700Wx500Dx1150H	825Wx1200Dx1750H	3	625Wx495Dx30H	3.5KW
AP/SC-50	500	700Wx600Dx1200	825Wx1300Dx1800H	3	625Wx595Dx30H	3.5KW
AP/SC-60	600	700Wx600Dx1450	825Wx1300Dx2050H	3	625Wx595Dx30H	3.5KW
AP/SC-80	800	700Wx800Dx1450	825Wx1500Dx2050H	4	625Wx795Dx30H	3.5KW
AP/SC-100	1000	800Wx800Dx2050	925Wx1500Dx2200H	4	725Wx795Dx30H	3.5KW

Note: Other Sizes Available on Request.

WALK IN STABILITY CHAMBER

This is laboratory Humidity / Stability Chamber meant provide a stable Temperature & humidity Condition Environment. The Chambers are designed according to the ICH guidelines and are manufactured to comply requirements in the industries. Stability Testing is an integral part of formulation development. It helps to generate information, which permits well considered proposals to be made for the shelf life of drug substance and products and recommended storage condition.

TECHNICAL DATA

Standard Model(S): Inside stainless steel & outside mild steel powder coated.

GMP Model (G) : Inside stainless steel & outside mild steel matt polish.

Temp. Range / Accu. : 20° C to 60° C / \leq + /- 0.2° C Uniformity : \leq + /- 1.0° C

Humidity Range / Accu. : 40% RH to 90% RH $/ \le$ + /- 0.2 % Uniformity : < + /- 3.0 %

Models	Capacity	Internal size in MM	External size in MM	Rack Qty	Tray Qty	Tray size in MM	Total
AP/WSC-600	6000	2000Wx1500Dx2000H	2160Wx2100Dx2200H	4	20	625Wx625Dx30H	7KW
AP/WSC-800	8000	2000Wx2000Dx2000H	2160Wx2600Dx2200H	4	20	850Wx625Dx30H	7KW
AP/WSC-1000	10000	2000Wx25000Dx2000H	2160Wx3100Dx2200H	6	30	725Wx625Dx30H	8KW
AP/WSC-1200	12000	20000Wx3000Dx2000H	2160Wx3600Dx2200H	4	20	900Wx625Dx30H	8KW
AP/WSC-1600	16000	2000Wx4000Dx2000H	2160Wx4600Dx2200H	8	40	900Wx625Dx30H	9KW

Note: Other Sizes Available on Request.



BOD INCUBATOR

This is laboratory incubator meant for general purpose with high degree accuracy, having constant and generative incubation condition. Incubator can be used for providing heated conditions, for exposures necessary for general incubation, bacteriological growth, and cell on tissue culture, pathology labs & other applications with economy & are simple in operations which make it easy to handle & use.

Duly electro polished stainless steel wire mesh tray with intervals of $\frac{1}{2}$ "height adjustment for better sample storage. Heavy duty outer insulated door installed with imported hinges and lock for easy operation and inner glass door with latch to observe samples without disturbing the set condition.

TECHNICAL DATA

Standard Model(S): Inside stainless steel &

outside mild steel powder coated.

GMP Model (G) : Inside stainless steel &

outside mild steel matt polish.

Temp. Range : 5° C above ambient to 60° C

Accuracy : $< + /- 0.2^{\circ}C$

Uniformity : $\leq + /- 1.0^{\circ}$ C



Models	Capacity	Internal size in MM	External size in MM	Tray Qty	Tray size in MM	Total
AD/BO-15	150	500Wx400Dx750H	600Wx1100Dx1650H	2	425Wx395Dx30H	1.5KW
AD/BO-25	250	600Wx400Dx1050H	725Wx1100Dx1650H	2	525Wx395Dx30H	1.5KW
AD/BO-40	400	700Wx500Dx1150H	825Wx1200Dx1750H	3	625Wx495Dx30H	2KW
AD/BO-50	500	700Wx600Dx1200H	825Wx1300Dx1800H	3	625Wx595Dx30H	2KW
AD/BO-60	600	700Wx600Dx1450H	825Wx1300Dx2050H	3	625Wx595Dx30H	2KW
AD/BO-80	800	700Wx800Dx1450H	825Wx1500Dx2050H	4	625Wx795Dx30H	2KW
AD/BO-100	1000	800Wx800Dx2050H	925Wx1500Dx2200H	4	725Wx795Dx30H	2K

PHOTO STABILITY CHAMBER

This is photo stability chamber meant for Photo stability chamber should be specifically designed to perform UV and visual light exposure to samples as per standard Guidelines. This unit should have light and temperature control through an easy to use colour touch screen interface. The chamber should have uniform light distribution and high intensity levels to allow quick response for forced degradation testing. The functions of the chamber should be fully controlled via PLC with feature such as alarms for aging lamps, auto - switch off of UV lights upon door opening etc. it should also have specular reflective surfaces to provide uniform UVA and VIS light reflection and to maintain proper spectral power distribution.



Duly electro polished stainless steel wire mesh tray with intervals of $\frac{1}{2}$ "height adjustment for better sample storage. Heavy duty outer insulated door installed with imported hinges and lock for easy operation and inner glass door with latch to observe samples without disturbing the set condition.

OTHERS



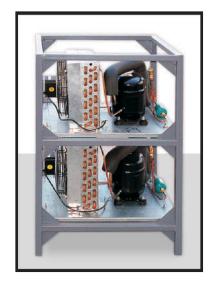
Sampling/Dispensing Booth(RLAF)



LAF(Vertical/Horizontal)



Pass Box(Dynamic)



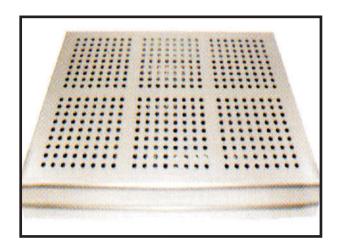
Standby Refrigeration



Racks



Wire Mesh Tray



Perforated Tray



Standby Steam Tank

PLC BASE CONTROL SYSTEMS



- ☐ Controlling system PLC
- ☐ PC Communication via Ethernet.
- ☐ PLC base auto tune facility.
- ☐ User based alphanumeric Password Protection through HMI
- ☐ Stand alone 7.0" HMI with TFT LCD Colour touch Screen
- ☐ PLC Base Safety cut off.
- ☐ PLC Based SMS Alert.



Default Display



Alarm Log



Operator Log



Safety Cutoff



Active Status



Setting



Auto Tune



Compressor Setting



User Management

SSDAS SOFTWARES

WEB Based SSDAS V1.0 Software is developed as a complete solution for online monitoring and recording data to meet CFR part 11 Compliance

Kev	Feat	tures
		cai oc

☐ Scanner Offline Humidity

ncy i catales	
Real Time Reading (Master Temp & Humidity, Scanner, Alar	rm & Event Dashboard)
User Based alphanumerics & special characters password.	User
User Group (Created by Admin only)	G121
PLC Base SMS Alert & Software base Report generator	
First Time Login mandatory password change	
Account block after five wrong password attempts	Dass
Password Reset from Admin	
Data Backup and Restoration	• • • •
Selectable Password Expiry	A B 41 B 41 C 777 8 12:00
Database Backup Reminder	% ≡
Company Logo on all Report	8 EQ 37 TEST EQ 37 POWER FAILED!
Tabular Reports (PDF)	S EQ 37 POWER FAILED! 10 10 46
Master Offline Analysis	S EQ 37 POWER FAILED! 111-45
Scanner Offline Analysis	EQ 37 POWER FAILED!
MKT Analysis Report	S EQ 37 POWER FAILED! 111-54
Event Report	S EQ 37 POWER FALLED! O Enter message D
Alarm Report	< 0 0
Audit Report	
All Temp. And RH lower and higher cut off event report	SMS Alert
User Login Report	
Parameter setting change Audit report (e.g. Set point, PF)	
Graphical Report (PDF)	
Master Temperature	
Master Humidity	
Scanner Offline Temperature	
	Real Time Reading (Master Temp & Humidity, Scanner, Alar User Based alphanumerics & special characters password. User Group (Created by Admin only) PLC Base SMS Alert & Software base Report generator First Time Login mandatory password change Account block after five wrong password attempts Password Reset from Admin Data Backup and Restoration Selectable Password Expiry Database Backup Reminder Company Logo on all Report Tabular Reports (PDF) Master Offline Analysis Scanner Offline Analysis MKT Analysis Report Event Report Alarm Report All Temp. And RH lower and higher cut off event report User Login Report Parameter setting change Audit report (e.g. Set point, PF) Graphical Report (PDF) Master Temperature Master Humidity

REPORTS



ARROW PHARMATECH

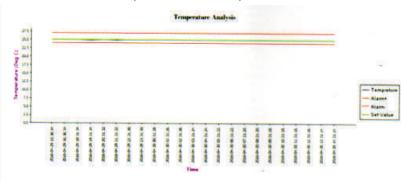
Event And Alarm Report

For The Period 29-Apr-2016 14:10:22 To 30-Apr-2016 15:10:22

		I	
Date/Time	Chamber	Event	Remark
29-Apr-2016 17:29:22	APEPL/QC/01	Raw power OFF	
29-Apr-2016 17:30:30	APEPL/QC/01	Raw power OFF	
29-Apr-2016 17:30:32	APEPL/QC/01	Raw power OFF	
29-Apr-2016 17:30:32	APEPL/QC/01	Raw power OFF	
29-Apr-2016 17:31:04	APEPL/QC/01	Steam Generator-A Faulty	
29-Apr-2016 17:31:04	APEPL/QC/01	High Temperature Themostate ON	
29-Apr-2016 17:31:04	APEPL/QC/01	Door open	
29-Apr-2016 17:31:04	APEPL/QC/01	Raw Power OFF	
29-Apr-2016 17:31:04	APEPL/QC/01	Low Temp Temperature Themostate ON	
29-Apr-2016 17:31:04	APEPL/QC/01	Steam Generator-B Faulty	

🙏 ARROW PHARMATECH

For The Period 29-Apr-2016 14:10:22: To 30-Apr-2016 15:10:22



CONTROLLERS BASED DATA RECORD

Date 13/07/200- Time 17:42 hambor1 Chambor2	Te	mperature H	umidity 60.0 %	DOOR CLE		Chamber2 IUR CLOSED	emperature 25.1		lity 9 %
	Set Point	40.0 °C	60.0	WATER LE	VEL W	OK OK TENET	25.0	40.	0 %
Chamber 1	TESTI TESTI	CONTROLLOR	Manager http://doi.org/	Lating p	DEFNIENT	Dispress Taxong	=		c temp let ith
90 r		E CHAN	BER	SOFT	WARE				Print
>0 · · · · · · · · · · · · · · · · · · ·									
50 -					N	District annual land	341.00		ı
30						3.9 6 0. 10 6 0.		5	
10							# = ::		
Dine 12/06/2004		2/06/2004		12/06/2004	_	12/05/2004		12/06	22004

ARROW PHARMATECH

Master Offline Analysis

Equipment ID-Name APEPL/QC/01 - HUMIDITY CHAMBER

For The Period 29-Apr-2016 14:10:22 To 30-Apr-2016 15:10:22

Temperature in "C. Relative Humidity in %RH, Time in HH:MM:SS Temperature Acceptance Limit: +/-2.0 Humidity Acceptance Limit: +/-5.0 Max Humidity : 60.5 Min Humidity : 59.5

Date & Time	Tempe	erature	Hum	nidity
Bate a Time	PV	SV	PV	SV
29-Apr-2016 15:36:54	25.0	25.0	60.0	60.0
29-Apr-2016 16:36:54	25.0	25.0	60.1	60.0
29-Apr-2016 18:31:34	25.0	25.0	60.3	60.0
29-Apr-2016 19:31:34	24.9	25.0	60.8	60.0
29-Apr-2016 20:31:32	25.0	25.0	60.5	60.0
29-Apr-2016 21:31:32	24.9	25.0	60.2	60.0
29-Apr-2016 22:31:30	25.0	25.0	60.1	60.0
29-Apr-2016 23:31:30	25.0	25.0	60.9	60.0
30-Apr-2016 00:31:28	25.0	25.0	60.5	60.0
30-Apr-2016 01:31:26	25.0	25.0	60.0	60.0
30-Apr-2016 02:31:26	25.0	25.0	60.2	60.0
30-Apr-2016 03:31:24	25.0	25.0	60.6	60.0
30-Apr-2016 04:31:24	25.0	25.0	60.7	60.0
30-Apr-2016 05:31:22	25.0	25.0	60.3	60.0
30-Apr-2016 06:31:22	25.1	25.0	60.0	60.0
30-Apr-2016 07:31:20	25.0	25.0	60.8	60.0
30-Apr-2016 08:31:20	25.0	25.0	60.7	60.0
30-Apr-2016 09:31:18	25.0	25.0	60.0	60.0
30-Apr-2016 10:31:18	25.0	25.0	60.1	60.0
30-Apr-2016 11:31:16	25.1	25.0	60.4	60.0
30-Apr-2016 12:31:16	25.0	25.0	60.9	60.0
30-Apr-2016 13:31:14	25.0	25.0	60.8	60.0
30-Apr-2016 14:31:24	25.0	25.0	60.8	60.0

SERVICES

	Annual Maintenance Contracts - Comprehensive and Semi-Comprehensive
	Up-gradation of PLC Control Systems and Components
	Up-gradation of Software
	Capacity and Resource Planning
	Power Consumption Studies for Maximizing Efficiency
	Calibration and Validation
	Customization
	Documentation
	SOP's operation, calibration, validation & Maintenance
	Spare Part & Accessories for All type of Make Chambers
We	are also committed to our customers with :
	Quality of Services
	Timely Service
	As we have grown over the years, the prime commitment of our experienced team of engineers
	has been, and continues to be "Excellence"
	Excellence in engineering knowledge and
	Excellence in the service support.

CONTACT FOR SALES / SERVICE

+91 74000 63721

All Kind of Chambers

+91 74000 63722 kumar@arrowpharmatech.com service@arrowpharmatech.com



ARROW PHARMATECH

EXPERTISE .SERVICE . INTEGRITY

Product List

21 CFR Part 11 Compliance Software

- □ Walk-in- Stability Chamber
- □ Walk-in- BOD Incubator
- □ Walk-in- Cold Chamber
- □ Stability Chamber
- □ Cold Chamber
- □ BOD Incubator
- □ Photo stability chamber
- ☐ Autoclave (Vertical & Horizontal)
- □ Ultrasonic Sonicator
- □ Dispensing /Sampling Booth

- □ Laboratory Oven
- ☐ Hot Air Oven
- □ Vacuum oven
- □ Water Bath
- □ Muffle Furnace
- □ Bacteriological Incubator
- □ Deep Freezer
- ☐ Hot Plate (Rectangular & Circular)
- □ Pass Box (Static & Dynamic)
- □ Laminar Air Flow

Our Pride Customer































































Add.: C-004, Vijaya Tower., D.V. Marg, Vitawa, Thane (W) - 400 605. India

Web: www.arrowpharmatech.com E-mail: arrowpharmatech@gmail.com